



2313 Dodge Truck

5/2/08

Note: For ease of installation it is recommended to remove the rear wheels and rest the axle on jack stands.

Step 1:

Position the bar under rear of vehicle on the frame just behind the axle and arms pointing to the front. Do not attach at this time.

Step 2:

Attach the end links to the supplied brackets with the 5/8 holes in the center and attach the brackets to the forward left and right leaf spring U-bolts

Step 3:

Assemble the end links to the bar. (Do not tighten) Raise the assembly up to the frame rail.

Step 4:

Attach the bushings and midsection brackets to the bar and raise the bar up to the frame rail to the position it will be mounted. Proper positioning will have the end links vertical. (always use a good synthetic lubricant on the inside of the bushings)

Step 5 :

Mark the frame rails for drilling. Drill with 3/8 drill bit. (always wear safety glasses)

Step 6 :

Attach the square u-bolt to the frame rail as shown in illustration.

Step 7 :

Attach the bar to the frame and tighten to 15-20 lbs

Step 8:

Tighten the end link bolts just so it is snug. A good rule of thumb is you should still be able to turn the spacer tube with your hand.

Step 9:

Bounce the vehicle through it's suspension travel to check for interference. As ADDCO cannot supervise installation, we can only be responsible for the cost of the bar.

Hardware:

2- 015	Endlinks	2- 040W	Brackets
2- 613W	Bushings	2- 402	U-Bolts
4- 304	Locknuts	4- 104	Washers
2 - 050	Brackets		



Installing a 402 U-Bolt Detail

