



Part #643 Ford Truck Rear

4-15-2008

1. Install the bar with suspension at right height.
2. Install mid-section bracket and bushing assembly as shown below. The bar should be on the axle at 10-11 o'clock when looking down the axle tube from the driver's side.
3. Be sure and use a good synthetic based lubricant inside the bushing to prevent squeaking
4. Attach the end-links to the bar and the end-link attachment brackets to the other ends and lift the bar up so the end-links are up to the frame rail and 90 degrees to the of the bar.
5. Mark the holes for the end-link/frame attachment bracket and drill with a 3/8" drill bit. Always wear safety glasses when drilling.
6. Attach end-link/frame brackets using the provided bolts and lock-nuts. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

Hardware:

4 RH 218 Bolts	2 RH 041 Brackets
2 RH 052 Locking Devices	4 RH 307 Lock-Nuts
8 RH 104 Flat Washers	2 RH 007 End-Links
2 RH 410 U-Bolts	2 RH 600 Plates
2 LHS Brackets	2 UB 613W Bushings
4 RH 304 Lock-Nuts	

Warning: This equipment is engineered to operate throughout your vehicle's normal suspension travel distance. If the bottoming snubbers have been cut down, or if the vehicle has been raised and the snubbers have not been raised also, the vehicle suspension may travel through a much greater distance and that may damage the anti sway bar or its connections, as well as the shock absorbers, brake hoses, and other suspension parts.

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