



**Part #458**

**NOTE: TO PROPERLY INSTALL THIS MOTORHOME BAR YOU WILL NEED TWO OF THESE KITS, ONE FOR EACH SET OF REAR WHEELS.**

- Step 1.** Place the D-bushings on the bar mid-section near the bends. Assemble the angle brackets and bar brackets to them loosely using the square bolts. Place the bar under the motor home and adjust the bushings so the vertical bracket is against the outside of the frames.
- Step 2.** Insert the 1/2" and 3/8" bolts through the angle bracket and pass them through the frame holes just forward or just to the rear of the suspension pivot casting. Tighten the assembly securely using the nuts and lock washers provided. Tighten the nuts on U-bolt legs to 10 ft/lbs.
- Step 3.** Block up the frames securely and deflate the suspension to take the weight off the wheels. provided through the eye bracket holes and replace them so as to hold the eye below the upper holes as illustrated. Tighten securely using the original nuts and lock washer.
- Step 4.** Assemble the end-links as illustrated to connect the bar eye with the eye bracket. Tighten only enough to keep the assembly snug, but not so much as to distort the bushings.
- Step 5.** Road test your motor home and accustom yourself to its extra stability and handling. We strongly suggest that you install our 1-1/4" front bar to replace the light original bar to get more solid stability and best driving balance. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

#### **HARDWARE**

<b>2 RH 246B</b>	<b>Angle Brackets</b>
<b>2 RH 025B</b>	<b>Angle Brackets</b>
<b>2 RH 018</b>	<b>End-Links</b>
<b>4 RH 214</b>	<b>Bolts</b>
<b>2 RH 046</b>	<b>Brackets</b>
<b>12 RH 104</b>	<b>Flat Washers</b>
<b>2 RH 509</b>	<b>Bushings</b>
<b>2 RH 231</b>	<b>Bolts</b>
<b>4 RH 205</b>	<b>Bolts</b>
<b>2 RH 114</b>	<b>Lock Washers</b>
<b>2 RH 110</b>	<b>Flat Washers</b>
<b>2 RH 213</b>	<b>Bolts</b>
<b>10 RH 304</b>	<b>Lock-Nuts</b>
<b>2 RH 316</b>	<b>Nuts</b>

DIRECTION 458  
GMC MOTORHOME  
REAR BARS

