



## Thunderbird and Cougar Club Special

1-3/8" Front Anti-Sway Bar Part # 727

- Lower the engine cradle just enough (approximately 1-1/2") to remove the sway bar by lifting it over the front lip of the engine cradle on the passenger side. Once the bar is freed from the passenger side of the engine cradle, slide the bar out the passenger side of the car.
- Remove end-links from the old sway bar with the same procedure as removing them from the spindle.
- Install end-links on the new sway bar. Note: The end of the end-links that have the 90-degree angle are the ends that go on the sway bar.
- Install the new sway bar into the engine cradle by reversing the procedure used to remove the old bar.
- Raise the engine cradle and reinstall the eight cradle to frame mounting bolts, but do not tighten. You will notice aligning holes in the frame and on the engine cradle. Using a length of 3/4" diameter pipe, rod or a deep well socket that has a 3/4" OD (Outside Diameter) align the engine cradle and frame using these alignment holes and then tighten the eight mounting bolts.
- Reinstall the motor mounts.
- Reassemble all the other systems (except wheels) in reverse order, making sure you reconnect the steering linkage on the steering shaft.
- Lube and install the new sway bar bushings and brackets making sure the 1/2" spacer that is included in the kit goes under the bushing bracket and bushing. Tighten down the bracket.
- Center the sway bar in the engine cradle using the mark on the center of the bar and the harmonic balancer as references, install the new collars that came with the kit on the inboard, side of the bushings making certain that they are firm against the bushings. Use a drop of Lock-tight on the end threads of the collar securing screws so they won't loosen with use. Mount the wheels on the car.

This finishes the install for the ADDCO front anti-sway bar kit.

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**Hardware Included:**

4- RH 031G Spacer Plates  
2- UB 814 Bushings  
2- RH 151 Split Collars (1-3/8")

**Tools Required:**

Heavy Duty Floor Jack  
Three Heavy Duty Jack Stands  
Set of sockets and wrenches (open and closed end)  
Set of Allen wrenches  
Brass Drift (3/4" x 5")  
Hack Saw  
Cut-off saw, cutting torch or hand held grinder  
Sledge hammer  
Lock-Tight  
Joint Separator-Stabilizer link tool (Ford D88L-3006-  
or equivalent)