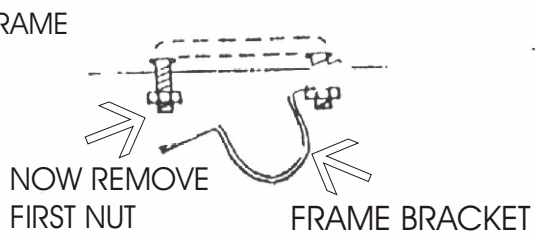
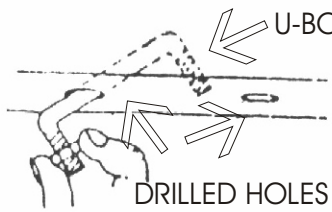
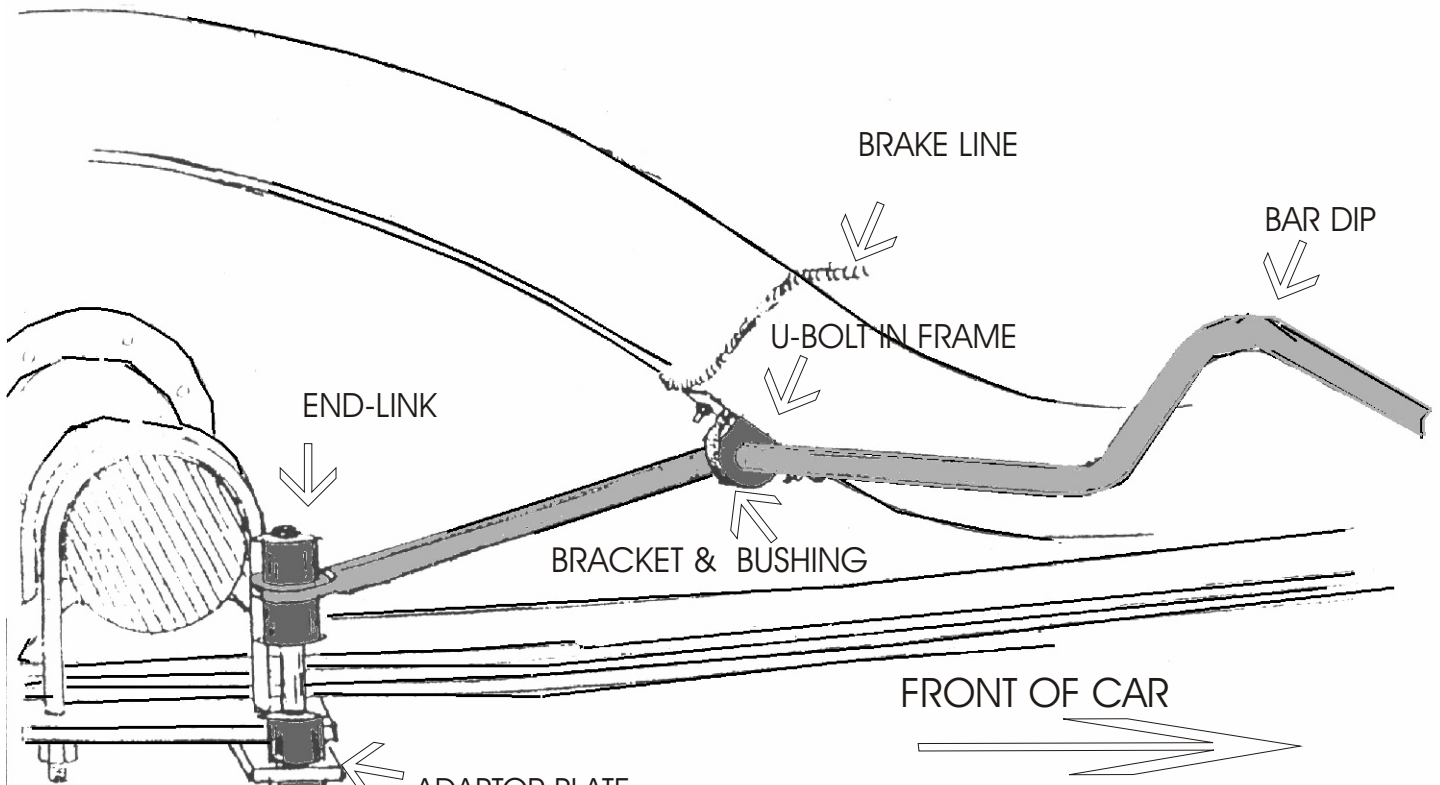
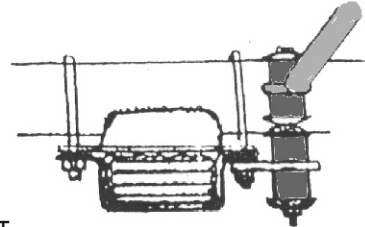


# DIRECTION 236



DETAIL OF END-LINK ASSEMBLY



Direction #236

- Step #1. Remove the forward inboard nut from under the spring hanger saddle. Place the adaptor plate on the U-bolt end and replace the nut. Position it so that the large hole in the plate lies slightly forward on the other end so as to be clear of the axle, and is inboard of the hanger saddle.
- Step #2. Place the bar in position so that center dip rests on top of the differential carrier and the arms are to the rear. Assemble the end-links so as to connect bar eye and large hole in the adaptor plate. Do not tighten nut on the bottom of the end-link assembly yet. Use the shorter bolts and omit the spacer if you have the type of spring saddle that wraps around the rubber liner.
- Step #3. Place the mid-section bushing on the bar near the shoulders and raise the bar to the frame. Adjust so that the bar ends are a 1/2 inch from the axle and the end-links are near vertical (within 10 degrees). When the frame bracket is placed on the bar bushing, the top end should locate just under the point on the frame where the brake line crosses the frame on the full size cars, lower on the satellites and chargers. Mark the frame bottom for drilling. Drill with a 3/8" drill bit.
- Step #4. Place a nut on one end of the U-bolt supplied and insert it into one of the holes, and maneuver until it reappears from the other hole. Position one end of the bracket over it and secure loosely with another nut. Remove the first nut and position the remaining free end of the bracket over it and secure loosely with a nut. Position the mid-section bushings under the bracket and then tighten the nuts securely. Tighten the nuts on the end-links until the assembly is snug, but do not tighten them too much.
- Step #5. Bounce the rear of the car and check for clearance of bar center over differential (dip will assume upright position as car moves down on suspension), as well as all other parts throughout the suspension travel distance. If it can touch at bottom of suspension travel, the bar is too low on frame.
- Step #6. Road test the vehicle to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.
- NOTE: This kit should be used in conjunction with our front bar.

HARDWARE

2	RH 016 End-Links
2	RH 507 Bushings
2	RH 040 Brackets
2	RH 201 Bolts
2	RH 032 Plates
2	RH 402 U-Bolts
4	RH 304 Lock-Nuts