



Part #2425 (6 inch lift)

2/23/10

- Step 1.** The bar should be positioned so that the mid-section runs under the rear axle with arms and dip facing to the rear.
- Step 2.** Hang the U-bolts around the axle. Raise up the slotted plates under the U-bolt then engage the U-bolt legs. Follow with the bar bracket that should already be around the bar. Start the nuts. Place the mid-section bushings on the bar near the bends, flat side up. Next, slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the rubber bushing. Inset the locking device from side with the legs toward the axle, and center it on the slotted plate.
- Step 3.** Attach the endlinks to the bar.
- Step 4.** Position the bar so that the forges are horizontal and the axle clamp assembly is holding the bar midsection below the axle. With the car resting naturally on its springs, on level ground, Attach the endlinks to the bar. The sway bar arms should be horizontal and the link should be at a right angle to the bar arm. This should position the top of the link to indicate where the 5/8 hole will be drilled. (always wear safety glasses when drilling.) Adjust the bar position relative to the axle if needed. If the car has been raised, the end-links should be lengthened.
- Step 5.** Mark through the frame bracket holes for drilling. Drill one hole with a 5/8" drill bit.
- Step 6.** Assemble the top of the link to the frame.
- Step 7.** Have someone bounce the rear of the car so you can check that all parts of the bar and hardware clear throughout the suspension and travel distance. Tighten nuts to 10lb./ft.
- Step 8.** Road test the car to familiarize yourself with its new handling. As we cannot supervise your installation or driving we cannot be responsible for more than the cost of the kit. **NOTE:** For the best balance, control and stability, this kit should be used in conjunction with our front bar kit.

Hardware:

2 RH 039	End-Links	2 UB 612W	Bushings
2 RH 046W	Brackets	4 RH 104	Washers
2 RH 054	Brackets	2 RH 031	Base Plates
2 RH 405	U-Bolts	2 RH 199	Bolts
4 RH 304	Lock-Nuts	4 RH 110	Washers
2 RH 327	Lock-Nuts		

Direction 2423/2425

