



Directions #2181

2003-2004 TOYOTA TUNDRA

12/27/07

Step # 1

Block all vehicle wheels, place parking brake on.

Step # 2

Place both large midsection bushings on bar, then place midsection bracket over midsection bushing. Place sway bar with assembled midsection brackets and bushings on top of axle with arms facing forward as shown in diagram placing 1/4" slotted plate between mid section bushing and axle tube. Place U-bolt from underside of axle with threads upward thru midsection bushing and bracket fastening in place with locknuts and washers provided. (Do not completely tighten at this time)

Step # 3

Assemble end link as shown in diagram, and temporarily install on both ends of sway bar. With sway bar mounted on axle in its neutral position swivel end links upward and in a vertical position as shown in diagram mark and drill one 5/8" hole in left and right lower frame flange. Important: when marking for drilling holes in frame flange make sure sway bar arms are horizontal to the ground and end links are also vertical as shown in diagram.

Step # 4

Remove end links temporarily installed in step #2 and install as shown in diagram placing the end link bolt thru the holes you drilled in the frame rail and reassemble. Tighten lock nuts until snug but you can just turn the midsection tube by hand (do not over tighten). Tighten lock nuts on U bolts.

Step # 5

Bounce the rear of the vehicle so that you may check for full clearance throughout the suspension travel distance. Recheck all fasteners for proper tightness. Road test your vehicle and accustom yourself to its new handling.

NOTE: As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the sway bar, kit.

Hardware:

2 - RH 328	Brackets	2 - RH 31	Plates
2 - RH 007	End Links	2 - RH 405 MOD	U-bolts
2 - RH 613D	Bushings	4 - RH 304	Lock-nuts
4 - RH 104	Washers		

Direction 2181

Rear Bar as seen from the left side.

